

Installation Manual



HeSU 4k4 PRO LOW VOLTAGE Battery Module

Wall and Stackable Solution

Version -P- up to 8 modules in parallel with FW version Above 3,69

Interconnection between 5 DIP model and 8 DIP model

PREFACE

Thank you for choosing our product. We will provide you with a high-quality product as well as reliable after-service. To protect against harm to both personnel and the product, please read this manual carefully.

This manual provides detailed information on operation, maintenance, and troubleshooting of the product as well as health and safety advice.

Special Announcement:

The manufacturer holds the right to the final explanation of any content in this manual.

SYSTEM DESIGN

Systems Design is the process of defining the architecture, components, modules, interfaces, and load data for a system to satisfy specified requirements.

For a solar system, these components are the PV modules, inverter/charge controller & batteries, as well as the different interfaces of those components.

BATTERY OPERATION

There are several factors that affect the operation of the battery concerning its ability to deliver capacity and life expectancy.

Storage

Module properly packed into original DG9 carton box to be stored indoors in a clean, level, dry, cool location.

Recommended storage temperature is 25°C

The Battery can be stored in the range of -20°C + 45°C but it is required an inspection and recharge every three months (max charging current is 0.1C)

Max SoC storage is 50%

Temperature

Many chemical reactions are affected by temperature, and this is true of the reaction that occurs in

a storage battery.

The chemical reaction of a Li-Ion is slowed down by a lowering of the electrolyte temperature that results in less capacity.

A battery that will deliver 100% of the rated capacity at 25°C will only deliver approximately 75% of the rated capacity at 10°C.

At temperatures below -7°C, the BMS will allow only 0.1C charging Current below -7°C the charge is forbidden.

As part of the performance Warranty, Charge and Discharge shall be in the range 20-25°C 0,5C any usage outside this range is not covered by Performance Warranty

Depth of Discharge (DoD)

Depth of discharge is a function of design. The deeper the discharge per cycle, the shorter the life of the battery. A cycle is a discharge and its subsequent recharge regardless of the depth of discharge.

The number of cycles at a specific DoD and the projected life in years the battery/battery system will provide prior to needing replacement.

Charging

Most battery capacity/life issues can be traced to improper charging. Improper charging settings may lead to an overcharging or undercharging condition.

WeCo guarantee only batteries connected via BMS line to the Approved inverter

Typical Inverters/Charge Controllers are equipped with CAN/BMS interface ad no settings are required to charge and discharge the battery.

Warranty

Although the BMS of the battery allows a wide range of use both in terms of temperature and charging currents, this should not be construed as an implicit authorization to use the battery at these levels.

For the purposes of the performance guarantee, it is mandatory that the battery is used within the range of temperature and charge/discharge current, and Depth of Discharge indicated in the performance guarantee.

Any other use, even if permitted by the BMS ranges, is not covered by a performance guarantee

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HeSU 4k4 PRO Battery Module

In case of product upgrades to the 4k4 PRO Battery Module or for other reasons, this document will be adjusted accordingly. Unless otherwise agreed, this document is intended to be used only as a guide, and all statements, information, and advice in the documentation shall not constitute any express or implied action in contradiction to local regulations or standards.

For more information, please contact us.

The official information and the latest datasheet are available on www.wecobatteries.com

It is essential that the battery unit is equipped with the latest firmware version available.

WeCo will release new firmware to improve the functionalities and battery capabilities from time to time

The latest version of the firmware is always available free of charge, the battery firmware can be updated by your local installer.



You can also write an email to info@wecobatteries.ae to understand the upgrade procedure.

ATTENTION

The 4k4 PRO Battery Module is designed to be used indoors.

The STANDARD IP20 degree of protection does not allow installation in outdoor environments even if sheltered from the weather.

The INDOOR definition means literally the internal environment, the room must be closed to unauthorized persons, ventilated and dry.



ATTENTION: The battery can explode under heavy impact.



ATTENTION: Always wear individual protection devices and follow the safety plan.



ATTENTION: The batteries weight exceeds 25kg. Appropriate mechanical lifting equipment must be used.



ATTENTION: The battery terminals must be disconnected before commencing any work on the battery.



ATTENTION: This battery can accumulate parasite current. Do not touch the B+ and B- terminals. Always check the B+ and B- terminals with a voltmeter. Always ensure that there is ZERO volts present on the terminals before performing any operation on the battery.



ATTENTION: The battery can explode and must not be exposed to open flames or other extreme sources of heat.



ATTENTION: Battery must be recycled by a professional company

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SINGLE CLUSTER CONFIGURATION (100A)

SINGLE CLUSTER CONFIGURATION (300A)

INVERTER SETTINGS WITHOUT BMS-CAN CONNECTION (GENERAL)

1 PREFACE

Thank you for choosing our product. We will provide you with a good quality product as well as reliable after service.

To protect against harm to both personnel and the product, please read this manual carefully.

This manual provides detailed information on operation, maintenance, and troubleshooting of the product as well as health and safety advice.

For Warranty and Performance Warranty must refer to the Latest Official Limited Warranty Document

STORAGE & PRE-OPERATIONAL PROCEDURES

1.1 Storage - Transportation – Removing/relocation of batteries

- ✓ This Battery is considered DANGEROUS GOODS by the United Nation and must be treated accordingly
- ✓ Each box comes from the factory with the below labels



- ✓ This battery can only be transported and stored with the original approved Carton Box, Certified as per UN CLASS 9 Y80
- ✓ This Battery must be stored in its original carton box in a dry and cool place, WeCo carton boxes are marked as below



- ✓ The transportation and Storage SoC shall not exceed 50%
- ✓ The Shelf period without recharging is 6 months, it is required a quick charge of up to 70% DoD and discharge back to 50% at 0.5C /25°C
- ✓ To preserve the performance the shelf life of this battery store at 25°C 70% Humidity
- ✓ The optimal storage temperature of the battery is between 15°C and 35°C
- ✓ The self-Discharge in the range of 15-35°C is around 1% a month, outside this range could exceed 10% a month.
- ✓ Do not store the batteries near sources of heat, vapor, Gas, Fuels, Sparks, or anything that could generate fire or explosion.
- ✓ Store inside and protect from water and moisture.
- ✓ Transportation of new and used or damaged modules must be in accordance with the UN 38.3 Regulation and with the local rules
- ✓ If one or more working units needs to be removed or relocated this must be marked as USED BATTERY (follow local rules)
- ✓ If one or more modules need to be replaced due to damage, they should be marked as DAMAGED USED BATTERY and take any applicable procedures for location and local regulations.

2 INFORMATION IN THIS MANUAL

2.1 About this Manual

This manual relates only to the HeSU 4K4 PRO Low Voltage Universal Stackable Model. This manual is intended to be used only by qualified installers who must read carefully and always refer to the manual for guidance on correct operation and maintenance of the product.

2.2 Use Range

This installation guidance applies only to the HeSU 4K4 PRO Low Voltage Universal Stackable Model.

2.3 Additional Information

Specification of the product can be changed without any notice to customers.

2.4 Symbols Used

Symbol meanings:

 **Caution:**

CAUTION represents hazardous situations that can cause light injuries if not avoided.

 **Notice:**

NOTICE represents the situations that can cause damage to property if not avoided.

 **Information:**

INFORMATION provides tips that are valuable for optimum installation and operation of the product.

3 SAFETY

3.1 Warnings and Notification

Installation environment requirements: -HESU- SERIES is designed for household purposes. For installation, it must be installed in a location complying with IP20. (IP 55 or IP65 are available on request). Installations in locations that do not comply with IP20 may cause failure and/or damage to the product and subsequently, the product warranty will be considered void.

3.2 Safety Guidelines

 **Caution:**

At all times be certain to avoid a short-circuit between the anode terminal and a cathode terminal of the battery. All electrical connections on the -HESU- SERIES must be made only by qualified professional personnel.

When installed and operated in accordance with this manual, the HeSU Series battery will perform in a safe and reliable manner in accordance with the battery operating specifications.

Subjecting the battery to an unsuitable operating environment or to damage, misuse or abuse may result in health and safety risks such as overheating or electrolyte smoke potential. All personnel must comply with the safety precautions and observe all warnings as detailed in this document. If any of the safety precautions or procedures detailed in this manual is not fully understood by the reader, the reader must not perform any operation on the battery, until they have contacted WECO the customer service officer for clarification and confirmation of understanding of the correct procedure.

The safety guidelines included in this document may not include or consider all the regulations in your area of installation/operation. When installing and operating this product the installer must review and consider applicable local laws and regulations in accordance with the industry standards of the product.

Installation personnel shall not wear watches and other metal items when performing installations as a precaution to avoid short circuits and personal injuries.

 **Caution:**

The weight of an individual HeSU 4K4 PRO battery is around 50kg, please use the original packaging and perform all safety precautions if the battery is to be relocated to another location, to avoid damage to the product and personnel injury.

4 PRODUCT OVERVIEW

4.1 Product Introduction

The HeSU Series batteries can be used as an on-grid or off-grid energy storage system. It is recommended not to use this product for any purpose other than the intended purpose as described in this document.

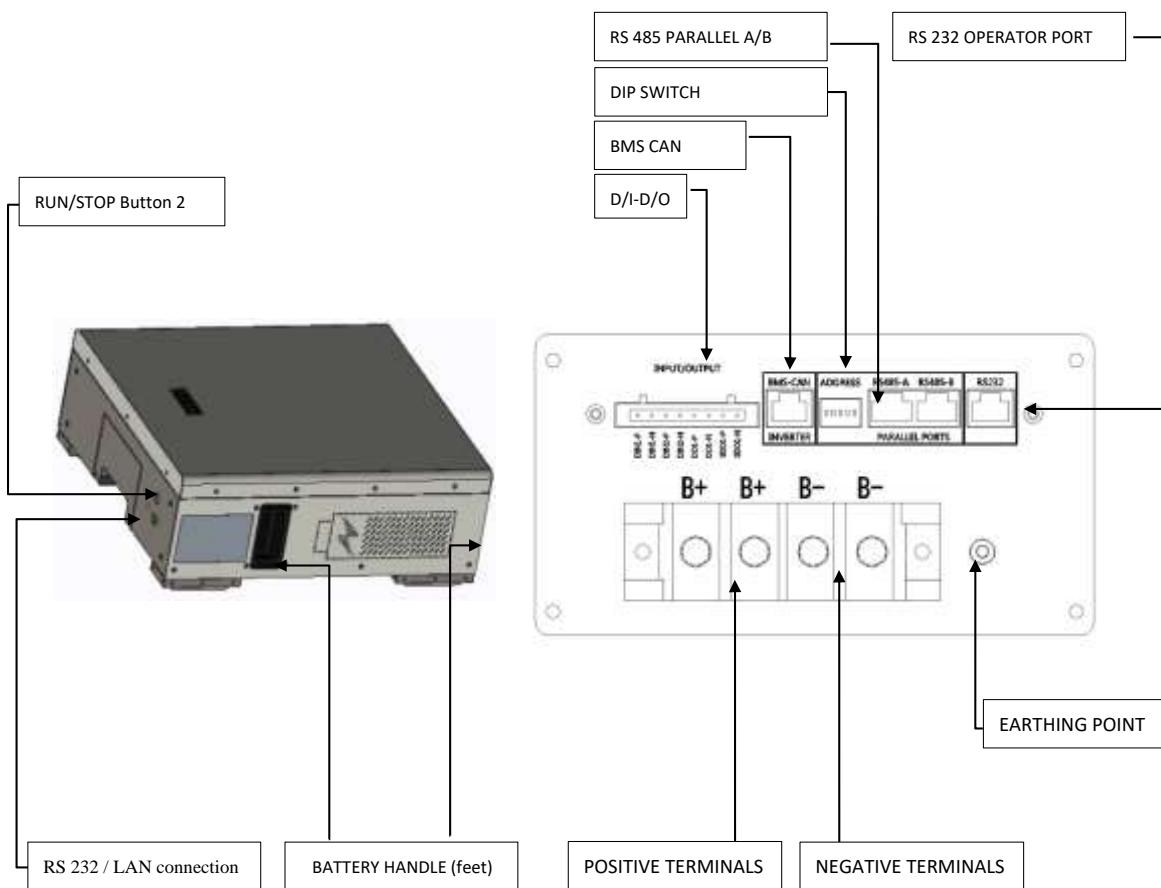
Use of this product other than as described in this document will nullify the product guarantee. The substitution or installation of any components of this battery will nullify the product guarantee.

The use of any components contained within or connected to this battery other than the products sold as part of this product or recommended by the manufacturer will nullify the product guarantee.

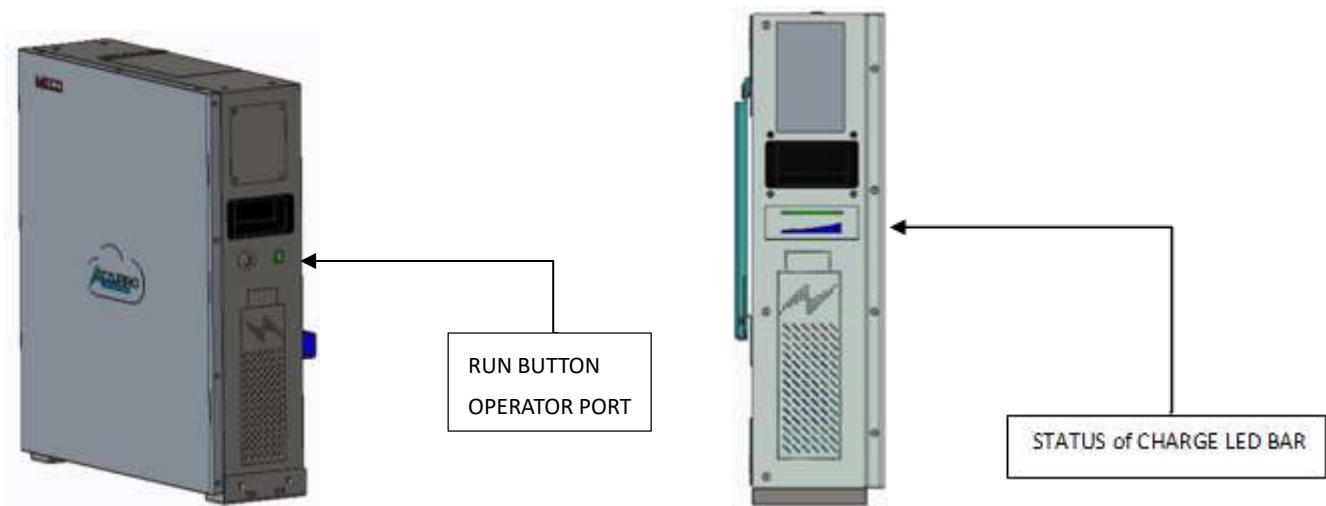
Connecting more than five individuals' HeSU 4K4 PRO battery units in parallel will nullify the product guarantee.

4.2 Identifying the Product Components

Front RUN BUTTON Version



Side RUN BUTTON Version



The nameplate label attached to the product describes the product parameters, including model type and serial number. Installers must always check that the specifications displayed on the nameplate of the battery module relate to the installation manual that is being referred to for guidance.

Only qualified personnel, with a comprehensive understanding of this manual, are permitted to install this product.

4.3 SIDE LED Bar definitions

During startup: LED1-LED5: GREEN for 5 Seconds

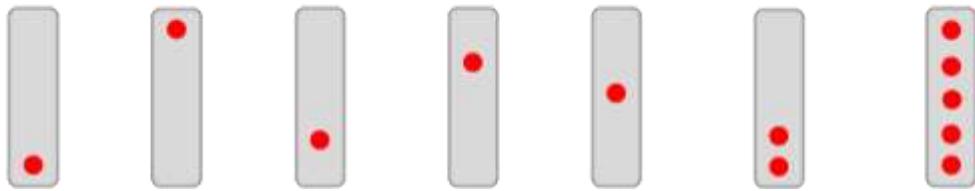
After startup: LED1-LED5 changes to BLUE color and the SOC of the battery will be displayed.

SOC STAUS

	SOC	90-100%
	SOC	55-89%
	SOC	32-54%
	SOC	6-31%
	SOC	5% * (Yellow when SOC is below 4,9%)

ERRORS

Low voltage contactor open	High voltage contactor open	Low temperature contactor open	High temperature contactor open	High current contactor open	Slave lost communication with Master	BMS Fault
LED1 on RED	LED5 on RED	LED2 on RED	LED4 on RED	LED3 on RED	LED1-LED2 on RED	LED1-LED5 on RED



⚠️ Information:

During the normal status, the LED bar always displays the SOC value.

During a Fault or Error, the LED bar displays the SOC value for 5 seconds, and then displays the battery fault status for 5 seconds, alternately

5 SYSTEM INSTALLATION

The battery is packed in a carton box. The total weight exceeds 55Kg and as such, it is mandatory that the opening, unpacking, and preliminary checking of the battery is conducted by carried out by a minimum of two people.

5.1 Installation Notice

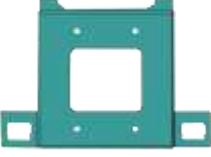
- Before installation, check the battery's open-circuit voltage.
- Battery installation location should be at least 20m away from sources of heat, sparks, or other sources of potential danger.
- Battery connecting cables should be as short as possible to prevent excessive voltage drops.
- Batteries with different capacities, different P/N, or from different manufacturers must never be connected.
- Before connecting the battery, the battery positive and negative poles need to be carefully checked to ensure correct installation.
- The battery should be installed on a horizontal plane.

5.2 Package Information and Parts List

The battery is packed in a carton together with standard accessories. When unpacking the battery, be sure to check that the battery and accessories are free from damage and that the correct quantities of each component are included within the carton.

The following list of components can be used as a checklist when unpacking the individual battery and battery kits.

5.2.1 Parts list * Included Accessories

Number	Name	Quantity	Description	Image
1	Battery	1	Lithium battery module RAL 7016 GREY	
2	Wall mounting plate	1	Support Plate	
3	Wall screws	4	Wall Plate Fixing Screws+Plug	
4	CAN cable RJ45 (RJ 45/RJ9)	1	1.5m	
5	RJ45 parallel cable	1	1.5m	
6	Power cable	1	Length 2.5m 25mm diameter	
7	User manual	1		https://wecobatteries.com/download-area/

5.2.2 Stack Kit (To be purchased separately)

Number	Name	Quantity	Description	Image
1	Front Cover	1	Front Cover + 4 Screws RAL 7016 GREY	
2	Screw bag	1	4 M8 Screws + 4 rubber pads	
3	Parallel Bus Bar	1+1	1 Red Bus Bar 1 Black Bus Bar	 

5.2.3 Recommended Installation Tools

To remove the terminal cover it is required an Allen Key 2.5mm

			
			
Electrician Scissors	Wrench set	Lifting strap + mechanical lifter	RS 232/USB+screw terminal (insulated)

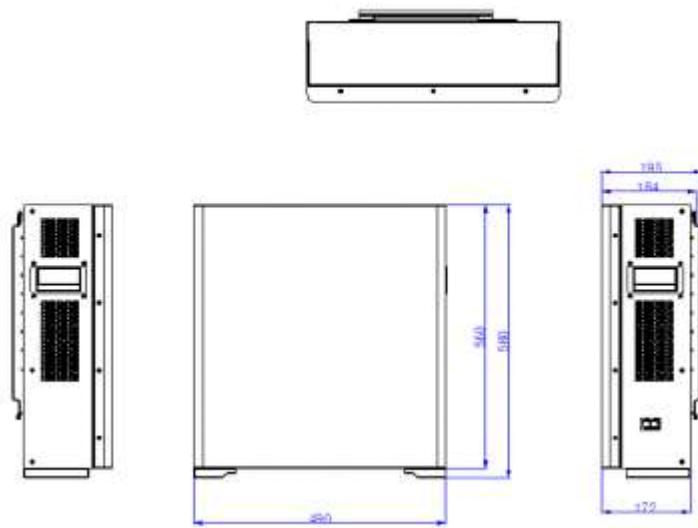
5.2.3 Personal Protective Equipment



5.3.1 Installation Procedure (Wall Mount)

Preparing the installation area by considering the battery dimension and weight.

The battery weight is 56kg. The wall or the floor must be capable of supporting the battery weight.

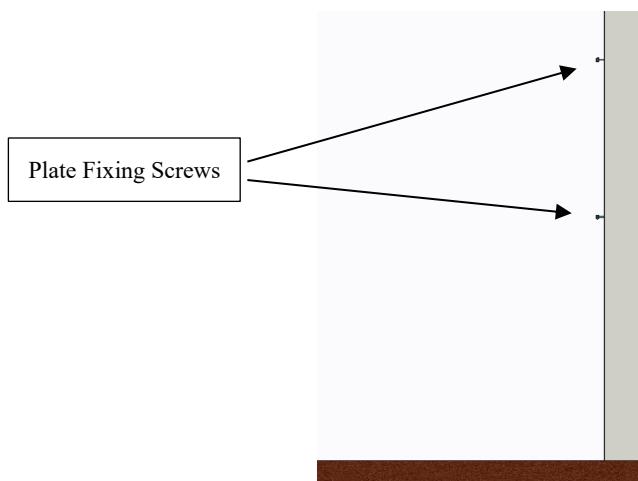


Wall Installation Procedure

Step 1: Install the fixing screws at the appropriate height of the wall. The scheme is as follows:

Information:

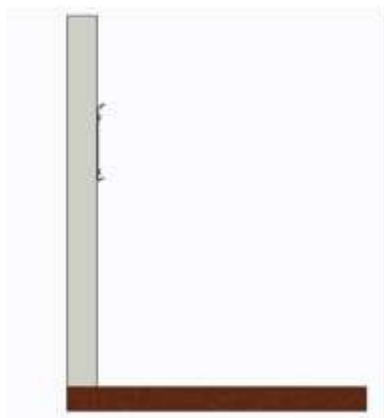
When installing the screws, please check the wall plug size, WeCo provides 4x $\phi 10*60$ mm, but it may be that a different size or type will be required depending on the actual installation surface.



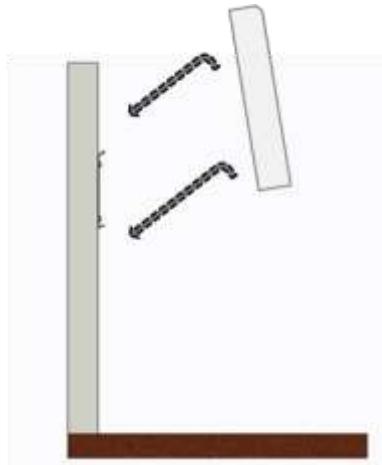
Step 2: Make sure that the mounting screws are firmly and securely attached to the wall.

⚠️ Information:

When the battery bracket is fixed, please work with a partner to avoid damage to the product or personal injury and install the battery on the wall bracket.



Step 3: Fix the support plate on the wall



Step 4: Interlock the battery module with the wall bracket

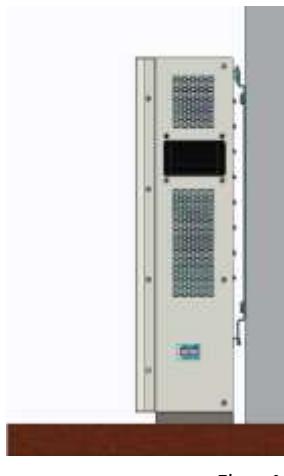
⚠️ Information:

For wall and floor installation, it is always required to secure the battery module with the vertical structure by using the provided bracket

Freestanding installations are strictly forbidden



Wall Mounted



Floor Mounted

⚠️ Information:

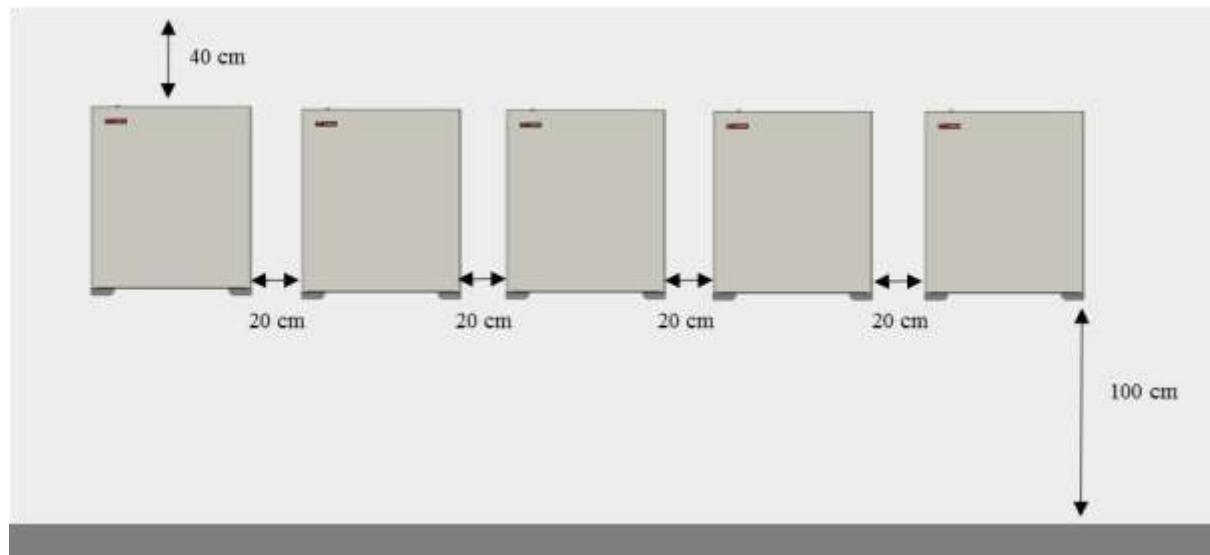
When installing the battery, please work with appropriate lifting devices managed by at least two people to avoid product damage or personal injury. The battery module exceeds 55Kg.

Wall Mounted Installation of Multiple Batteries

Keep 20 cm between the batteries and or between walls and other objects on the left and right sides.

Maintain at least 40 cm from the ceiling.

The bottom side of the battery is suggested to be at 100cm from the floor for the easiest maintenance

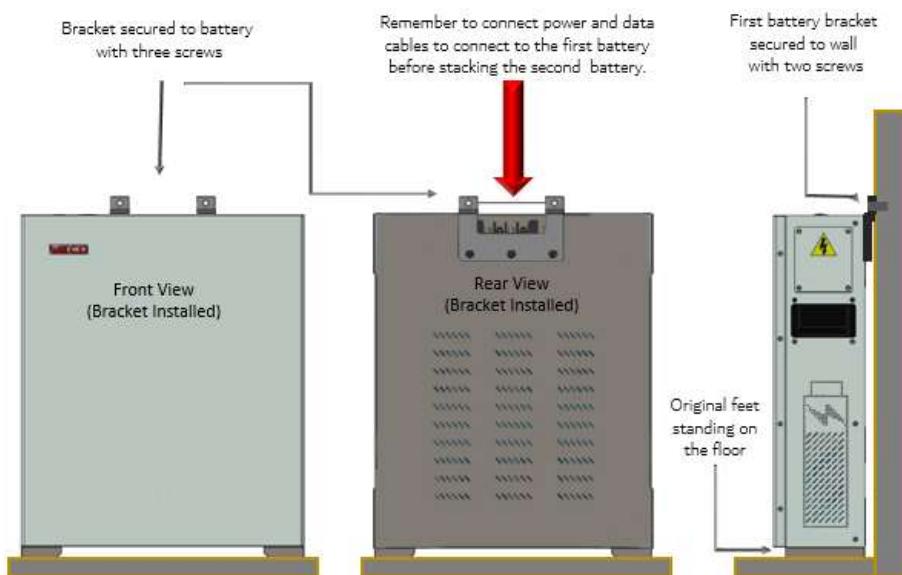


Wall Stack Installation (Vertical Tower Kit) (Maximum Three Batteries per Stack)

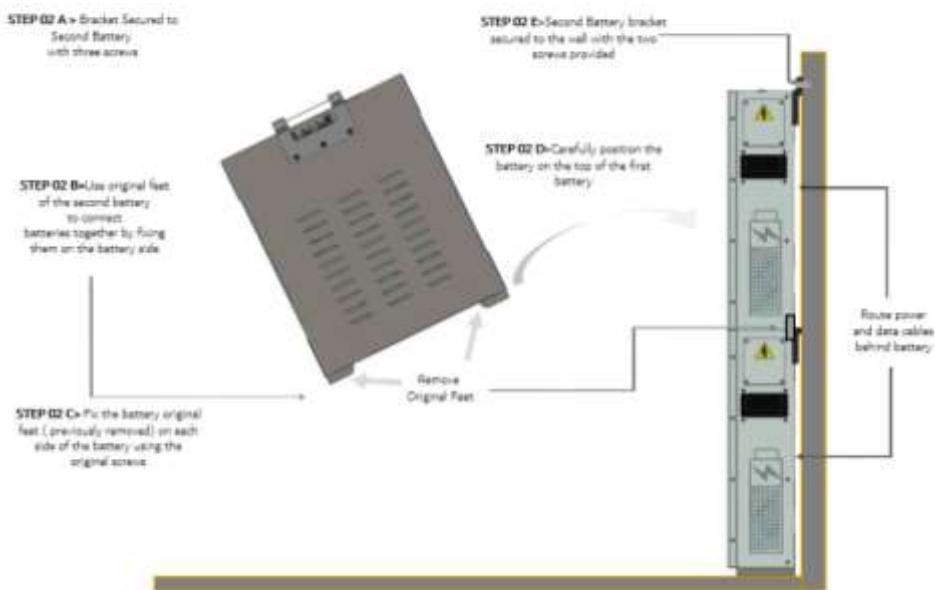
Up to three batteries can be installed vertically, one on top of the other, against a wall with the bottom battery resting on the floor.

This installation will require the vertical installation kit (Vertical Kit) only available for use with the 4K4 batch WE-4K4P-21-30-0001.

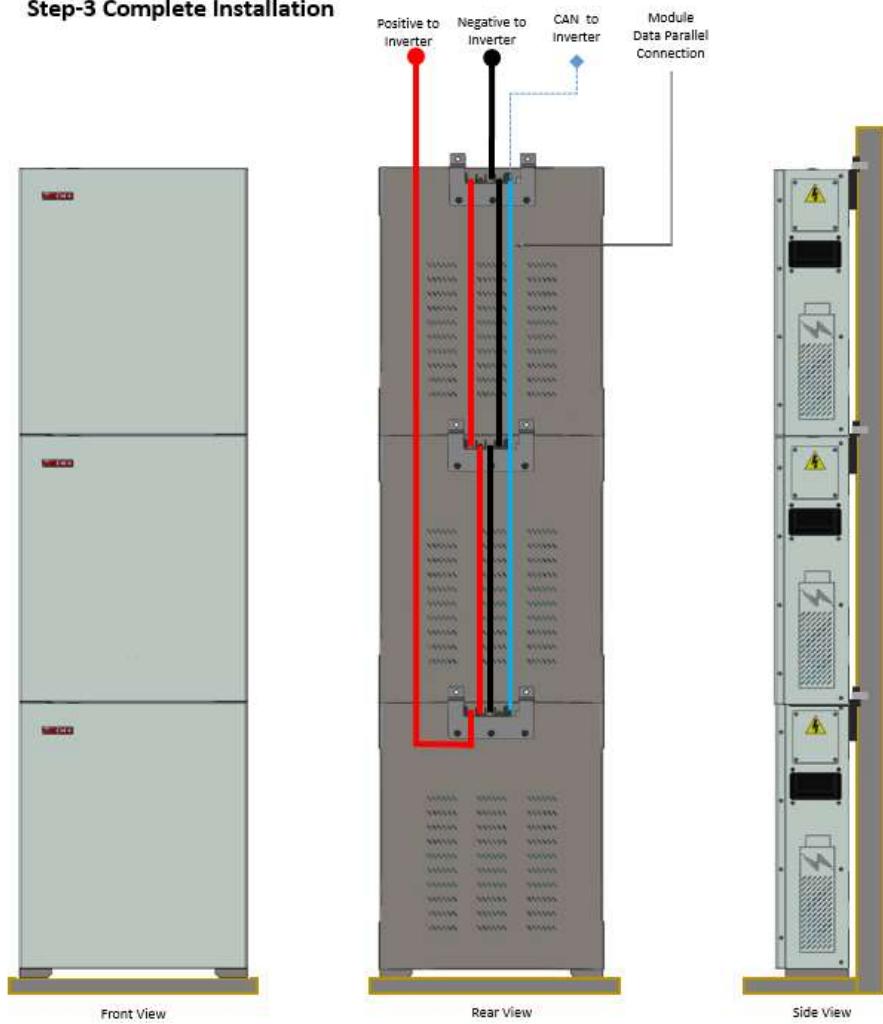
Step-1 Install First Battery Module



Step-2 Install Second Battery Module with Vertical Kit



Step-3 Complete Installation



5.3.2 Floor Stack Installation

5.3.2.1 Installation of accessories and preparatory phases

Phase 1: Choose the support surface carefully, the batteries have a weight of over 55 kg each and can reach 270 kg including the accessories, in a stack of five batteries.

Make sure the support surface is adequate to support the overall battery load.

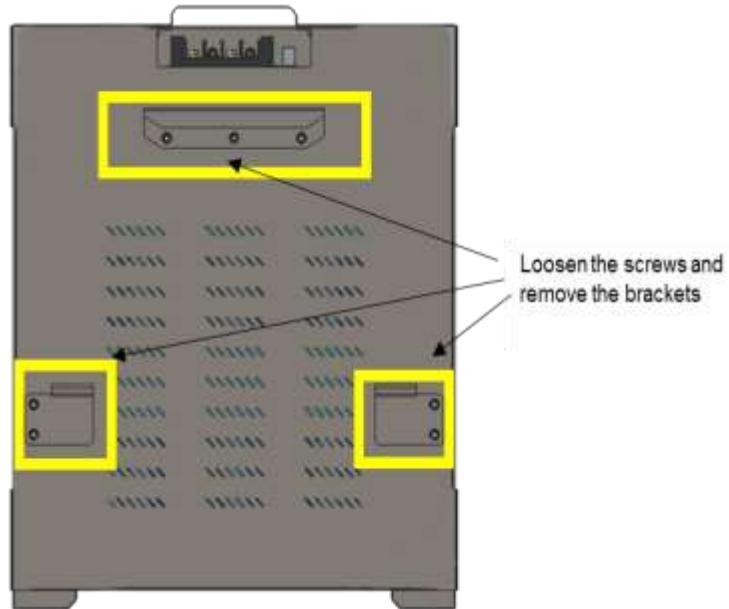
Information:

Preparation of the modules

The battery is delivered as standard in a **WALL MOUNTED CONFIGURATION**, and it is, therefore, necessary that the installer make simple external changes to install into a **STACKABLE CONFIGURATION**

STACK MOUNT INSTALLATION PROCEDURE

Step 1: When the batteries will be stacked, you must remove the three brackets from the backside of the battery as shown below

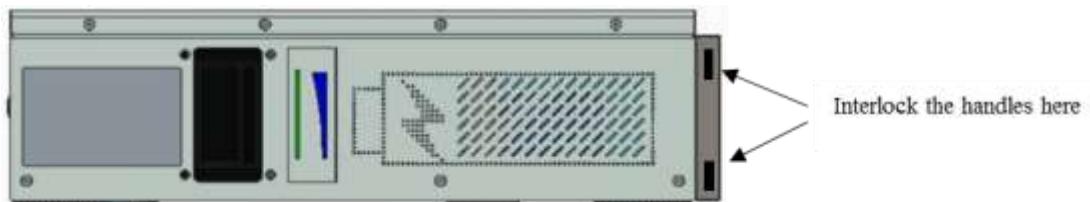


Step 2: Next, install the pads on all four corners of the back of 1st module using the stack brackets in reverse position (see video on WeCo batteries Youtube Channel <https://www.youtube.com/watch?v=kzxuK2jWPK8&t=296s>)

Positioning the first module on support in accordance with the local regulation and in accordance with the site specifications

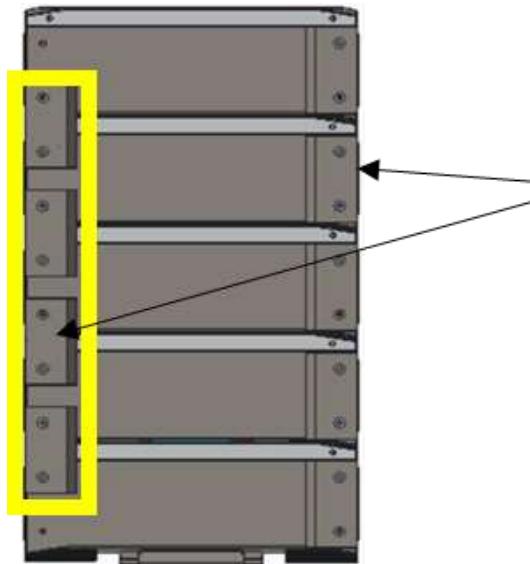


Step 3: To lift and position the battery on top of the first one, use the temporary handles provided with the stack kit and align the second battery with the first, and lay down the second module.



Step 3. a: Lay the first module on support in accordance with the local regulation and in accordance with the site specifications

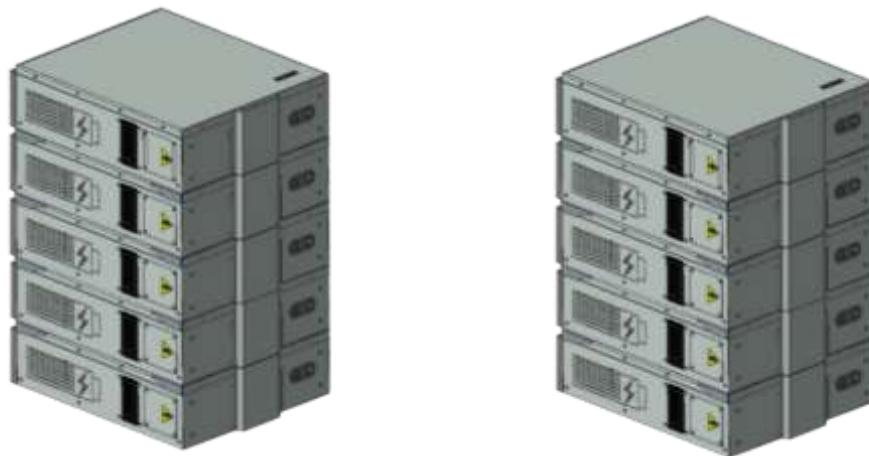
Step 4: Once each battery has been installed in the horizontal position, the feet which shipped with the battery in standard configuration can be removed and installed across the modules to interlock the modules with each other.



Remove the feet from its original position and install as shown in the side highlighted in yellow, do the same operation for both sides

Step 5: Continue installation of the modules considering the floor admitted load.

WeCo suggests installing a max of 5 modules, and 4+4 to compose a cluster of eight modules.



⚠ Caution:

Each battery weighs more than 55kg and must be installed with the help of a mechanical lift, and/or with at least two people equipped with suitable suction cups for lifting or with lifting straps

STACK, MODULE PREPARATION

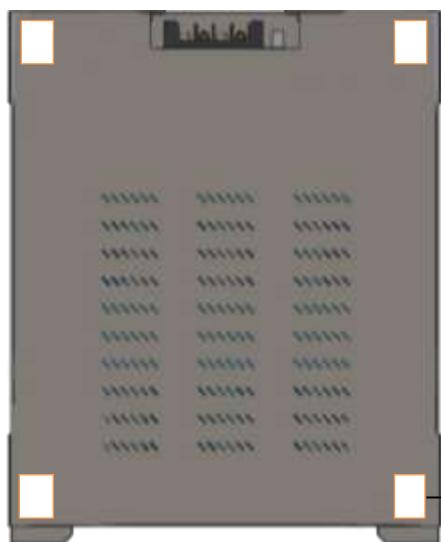
For installation with the stack kit, it is necessary to have at least two battery modules. The feet installed on the lower side of each battery will be used to interlock the modules

Step1: Unscrew the feet of the first battery and screw it on the left side of the battery using the M8 Screw removed before from the original position

Step 2: It will be necessary to remove the feet from the second battery and install them on the right side of the first battery following the same instructions.

Step 3: Lay the first module on the ground in its final position

Step 4: Stick the 4 rubber pads on the backside of the second module



From the screw bag of the Stack Kit take the 4 rubber pads and stick it on the back side of the battery on each corner as shown on the picture



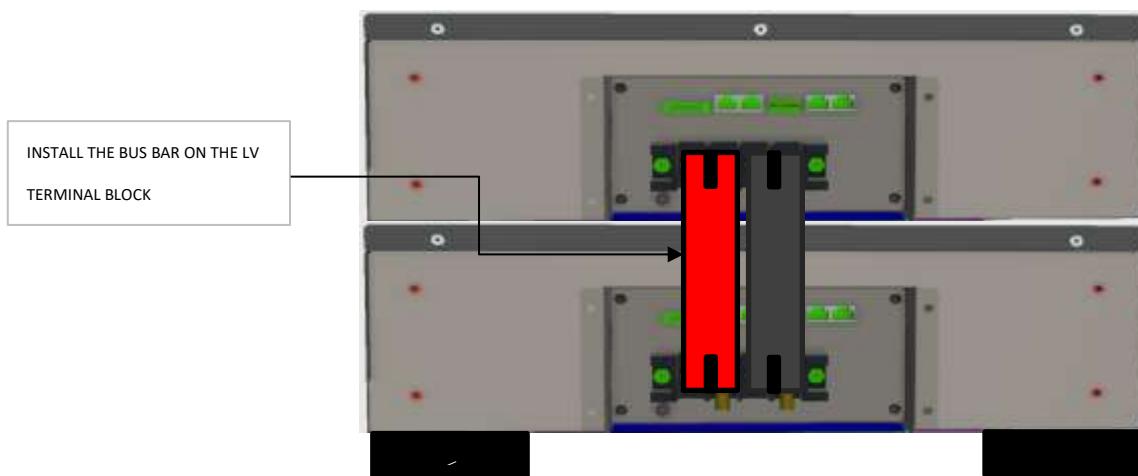
FIRST MODULE
ON THE GROUND



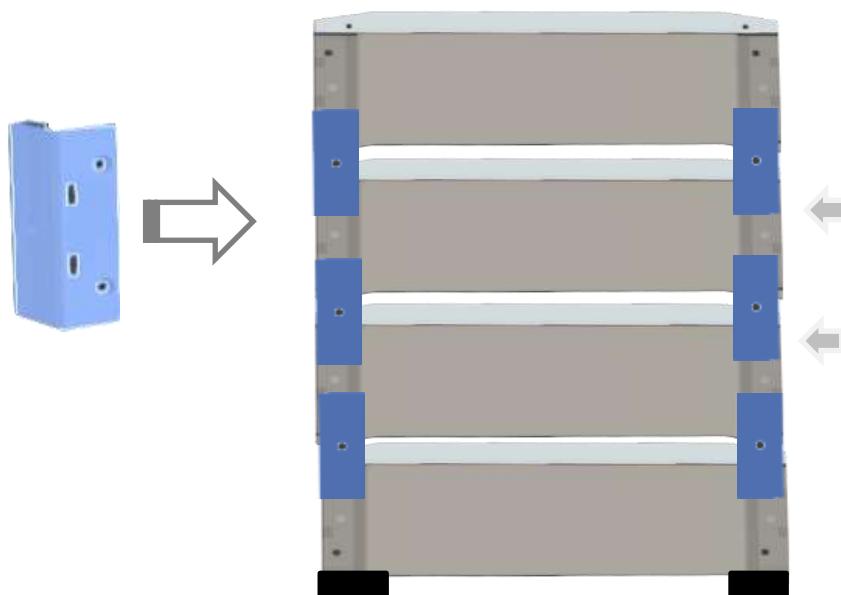
Install the modules and secure it by using the bottom feet



INSTALL THE BUS BAS AND THE RS 485 RJ45 COMMUNICATION CABLE



INTERLOCK THE MODULES USING THE SUPPORT FEET INSTALLED ON EACH BATTERY

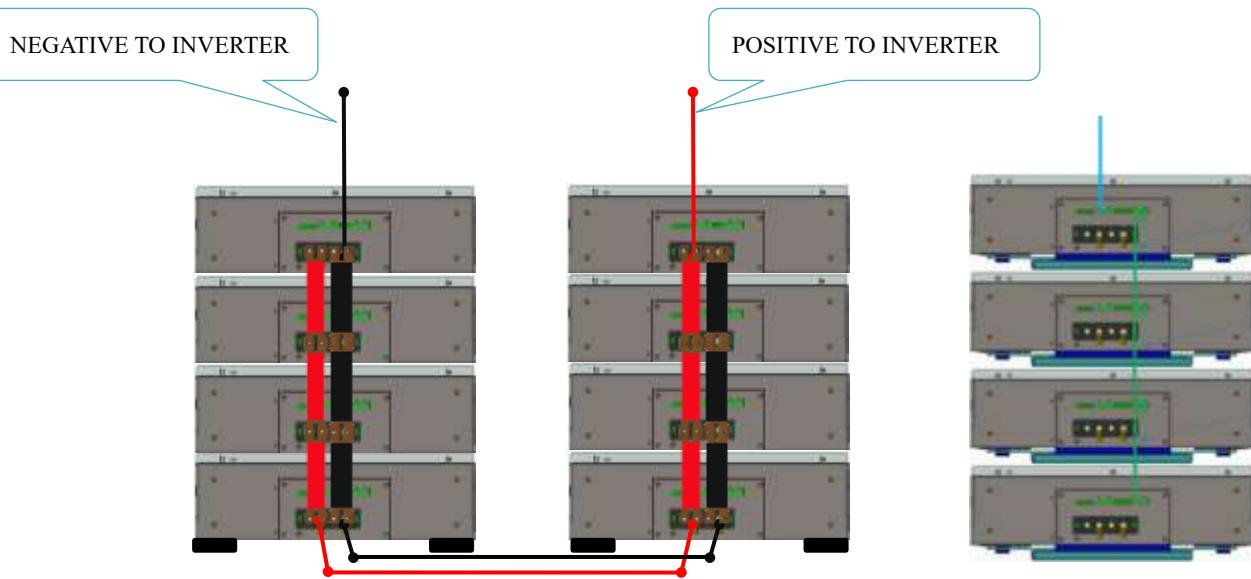


Caution:

MAKE SURE THAT THERE IS **ZERO VOLTAGE ON THE BATTERY TERMINALS**. CHECK THE LED BUTTON ON THE BOTTOM AND ALWAYS MEASURE THE B+ AND B- TERMINALS WITH A MULTIMETER.

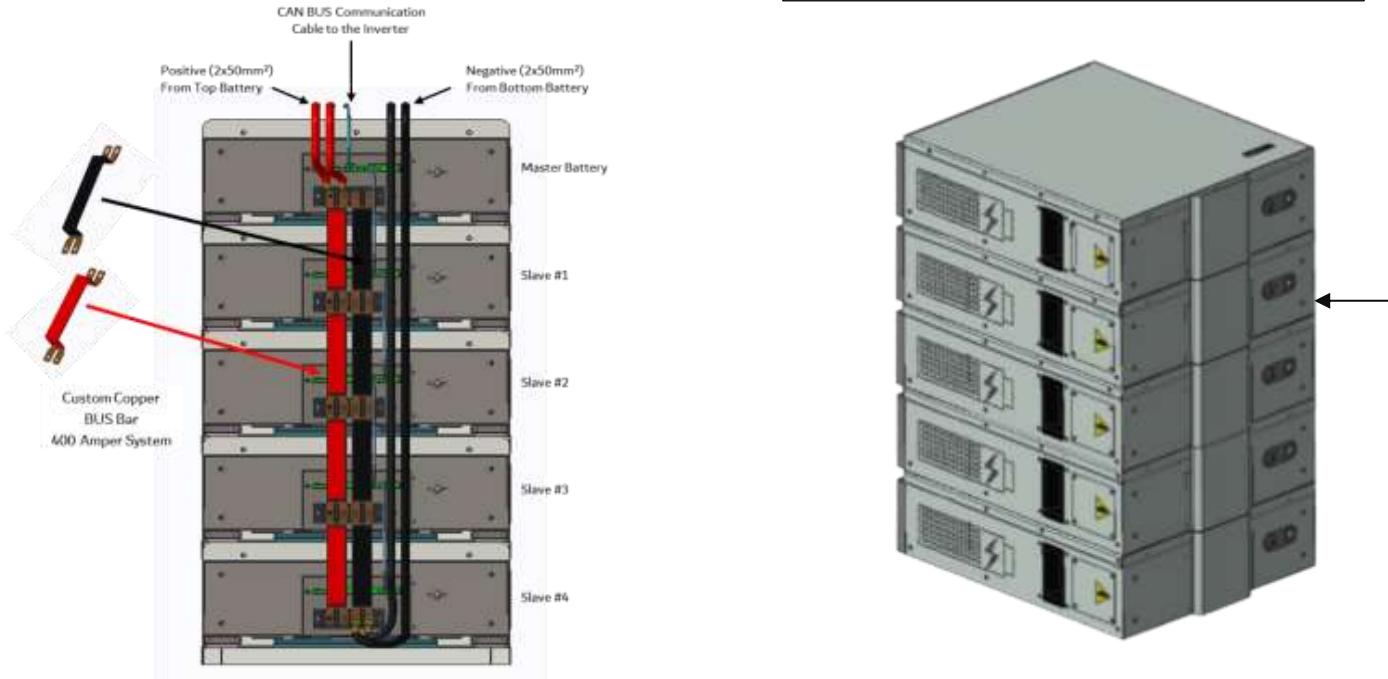
Once it has been verified that there are **ZERO** volts present ON ALL BATTERIES, proceed with the installation of the cables as shown in the diagram below.

Power Connection by using the STACKABLE KIT BUS BAR * EXAMPLE (ONE CLUSTER COMPOSED BY 2 TOWERS 4+4)



After all cables and bus bars have been connected, and the inverter is correctly set up, try to start up the system by turning ON the master module and proceed toward the last module installed. If the installation is properly set up all the modules will turn on in sequence, install the protective front plate

Installing the Front Plates to protect the front connection hub



If the inverters have properly identified the battery BMS model and Capacity, Turn OFF the system your connection is properly set up.

Always install cables in accordance with installation guidelines and avoid long cable runs to prevent excessive voltage drops



Fixing Torque

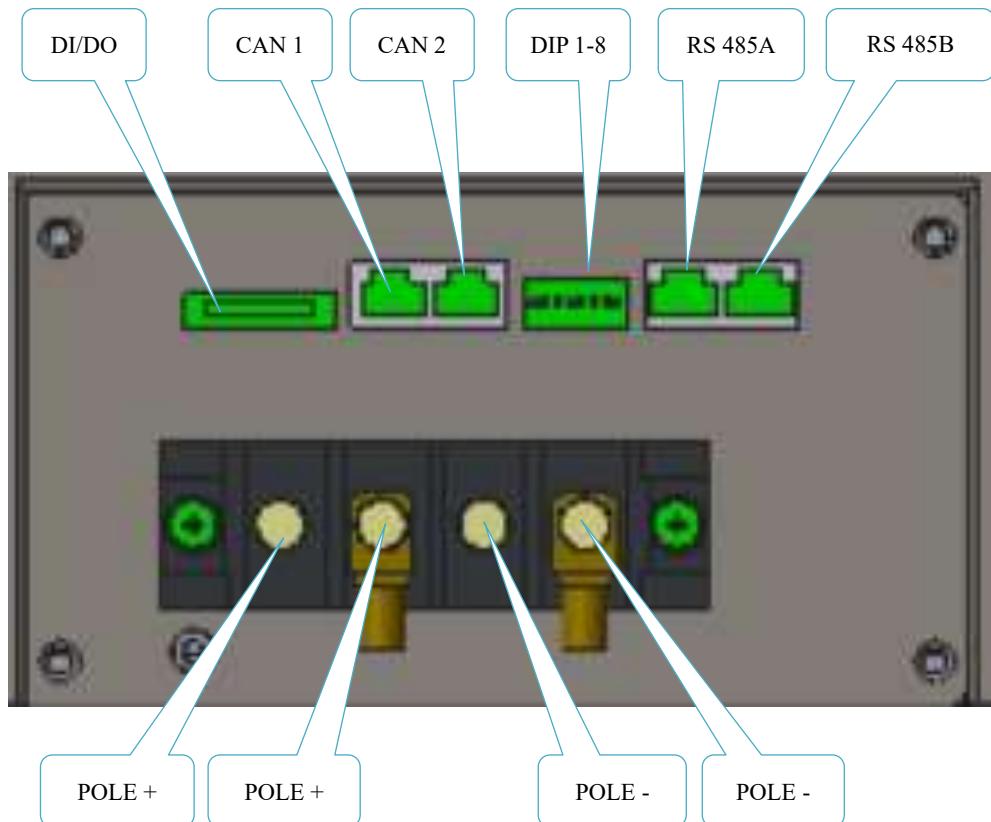
Screw Diameter (ISO)	Max Fixing Torque	Application	Construction Applied Torque
Code	[Nm]		[Nm]
M3	1.7	BMS protection Cover	1,2
M4	3.8	External Covers	3
M5	7.5	Isolators and Contactor Supports	7
M6	13	Fuses, Cables, and Cable Lungs Connection to Terminals /Feet /Brackets/ Wall Plugs	10
M8	14	Plastic to steel and Cables on Terminal Block / Feet / Brackets / Wall plugs	14
M8	32	Steel on Steel Connection / Steel to copper/ Contactor terminal to Bus bar)	16
M10	62	External Bus Bar (Aluminium and Copper) steel on steel connection	40
M12	107	External connections, copper to copper joints	80

If during the quarterly check the screws will have residual torque lower than these values, it means that the cables and the busbar are subjected to out-of-range currents and the thermal effect is loosening the screws/bolts

5.4 Communication & Control Panel

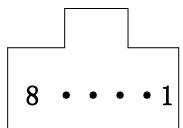
5.4.1 Terminal Function and Definition

The terminal layout is shown in the following figure:



DI/DO	2 Inputs+ 2 Outputs	Programmable Dry Contacts for External devices Such Generator Start Stop
CAN1	CAN Line	External Communications Line IN/OUT
CAN2	CAN Line	Inner Communication Line IN/OUT
DIP	DIP BLOCK 1-8	ID addressing for Master and Slave configuration
RS485A	Parallel Line RS485	Parallel Input from Upper Module when in master Slave config.
RS485B	Parallel Line RS485	Parallel Output from Upper Module when in master Slave config.
POLE +	Screw terminal	2 X Positive
POLE -	Screw terminal	2 X Negative

Attention: Interface-C is an RJ45 Port corresponding to the CAN Bus pin definition shown below



Pin Definition	8	7	6	5	4	3	2	1
	•	•	•	•	•	GND	CAN L	CAN H

5.5 DIP Switch Settings

Version 8 DIP SWITCHES

⚠ Caution:

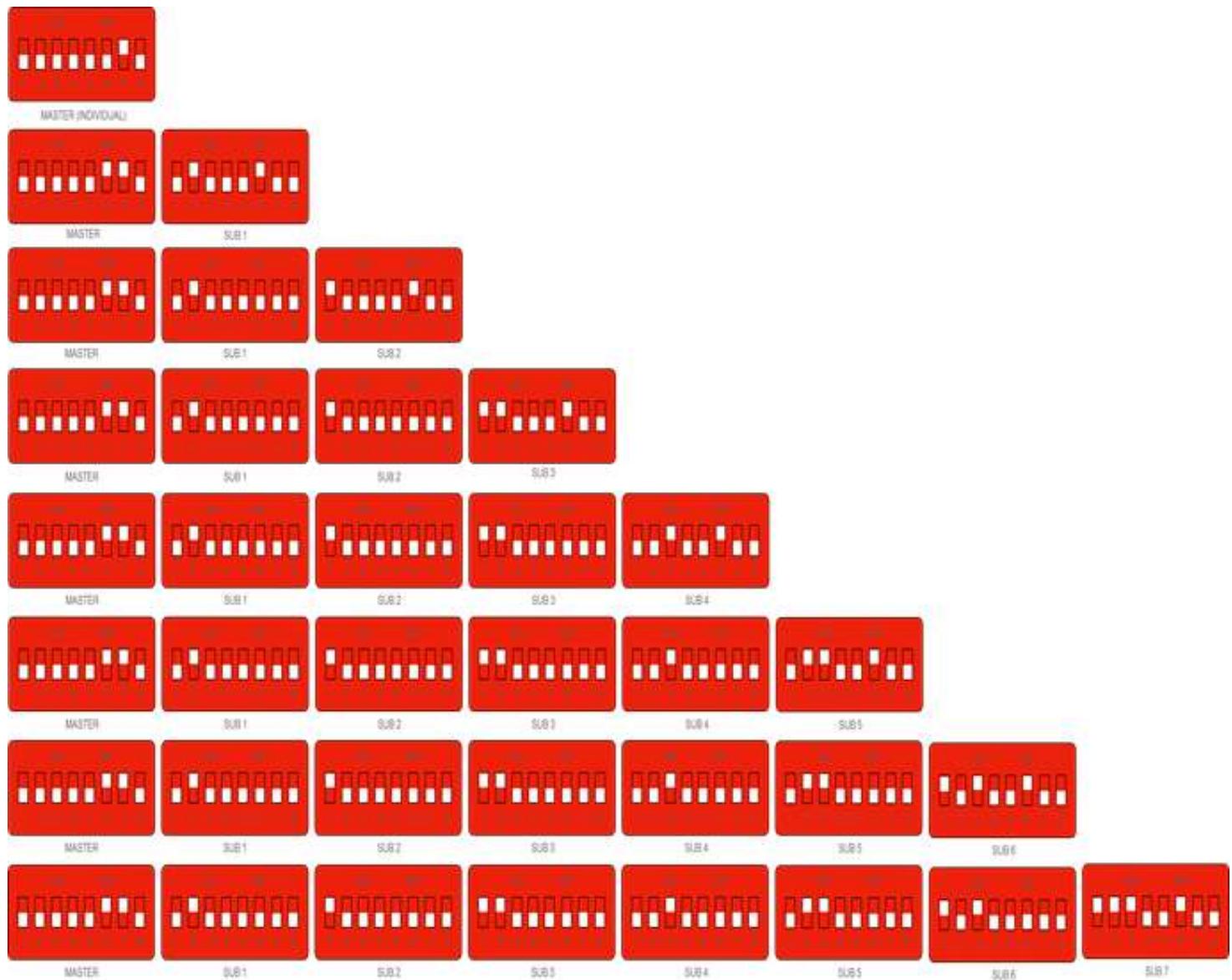
Always configure the DIP switch settings BEFORE connecting any power cables to the battery terminals B+ and B-.

⚠ Caution:

The battery module must be restarted for DIP switch settings to take effect

⚠ Caution:

When connecting to an inverter that has BMS-CAN communication, switch #5 on the Master battery module must always be set to "ON".



VERSION WITH 5 DIP SWITCH

5.5.1 Stand Alone Battery



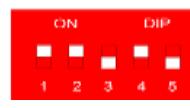
5.5.2 (Master + Sub#1)



5.5.3 (Master + Sub#1 + Sub#2)



5.5.4 (Master + Sub#1 + Sub#2 + Sub#3)



5.5.5 (Master + Sub#1 + Sub#2 + Sub#3 + Sub#4 + Sub#5)



5.5.6 (Master + Sub#1 + Sub#2 + Sub#3 + Sub#4 + Sub#5 + Sub#6)



5.5.7 (Master + Sub#1 + Sub#2 + Sub#3 + Sub#4 + Sub#5 + Sub#6 + Sub#7)



Caution:

Always configure the DIP switch settings BEFORE connecting any power cables to the battery terminals B+ and B-.

5.6 Parallel Battery Wiring Convention

Caution:

Parallel battery installation must follow the wiring conventions shown in the illustrations of this section

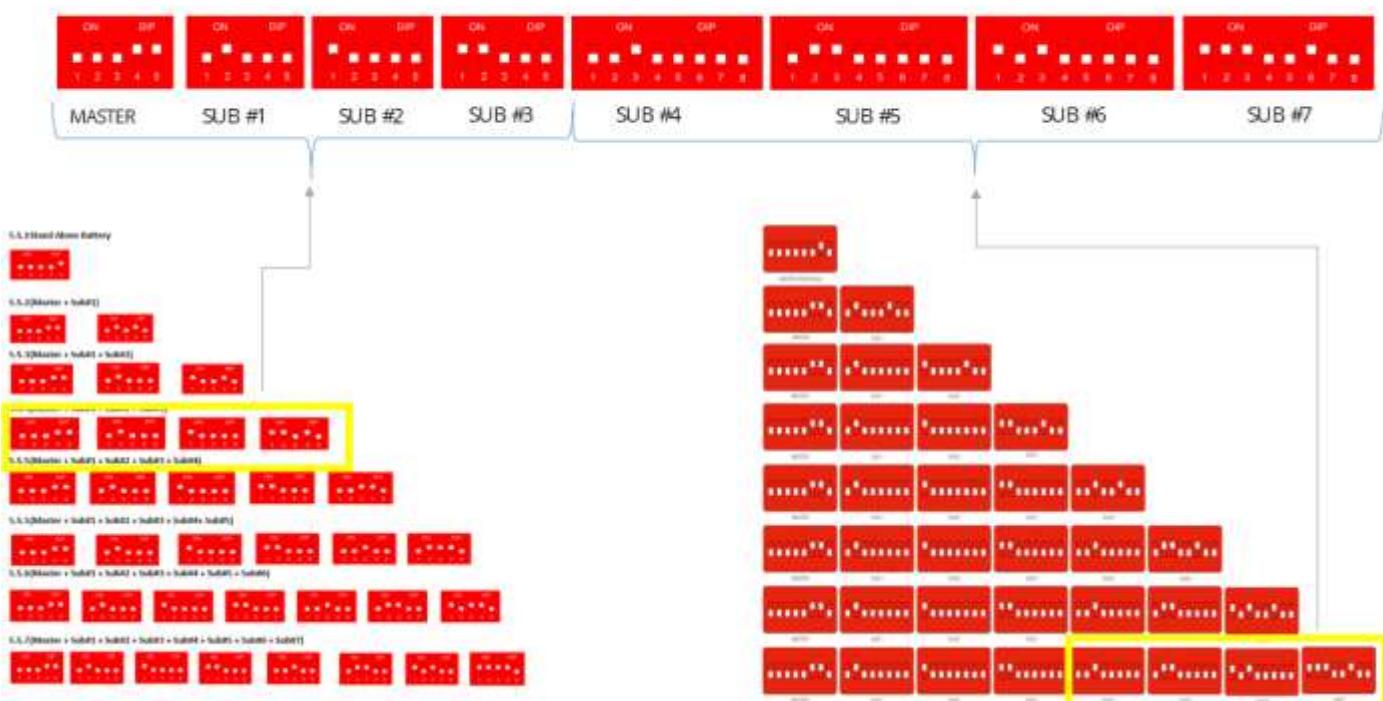
- 5.6.1 Master Plus Sub#1
- 5.6.2 Master Plus Sub#1 & Sub#2
- 5.6.3 Master Plus Sub#1 & Sub#2 & Sub#3
- 5.6.4 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4
- 5.6.5 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4 & Sub#5
- 5.6.6 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4 & Sub#5 & Sub#6
- 5.6.7 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4 & Sub#5 & Sub#6 & Sub#7

Caution:

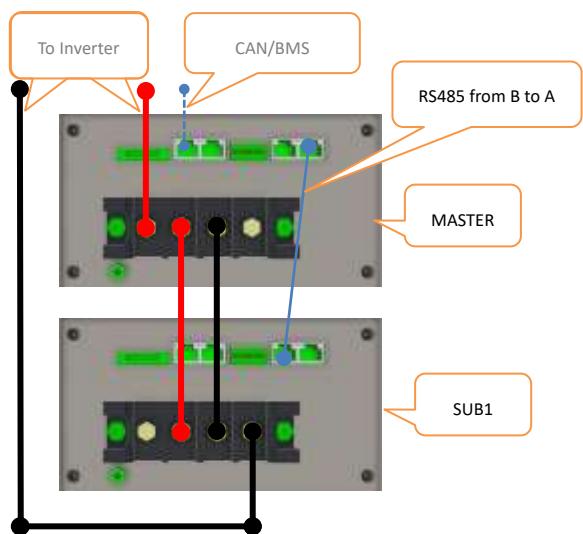
Up to 8 batteries can be connected in parallel even if they have two different types of DIP SWITCH Hubs. Batteries with 5 DIP and with 8 DIP can be connected in parallel following the addressing in sequence. The important thing will be to keep the numerical progressivity from 1 to 8 in the DIP setting

Example of Connection between V.2 and V.3

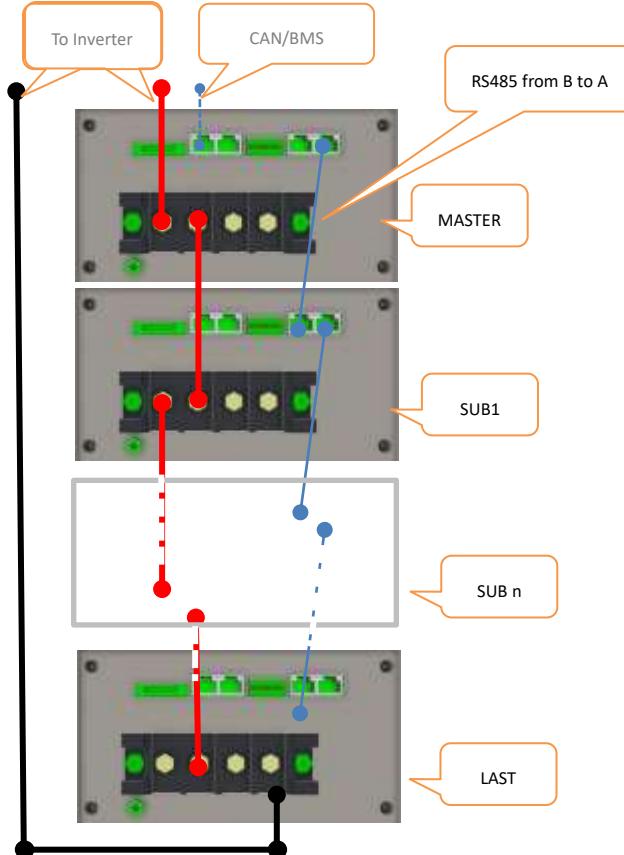
Interconnection Between Modules with 5 DIP and 8 DIP HUB



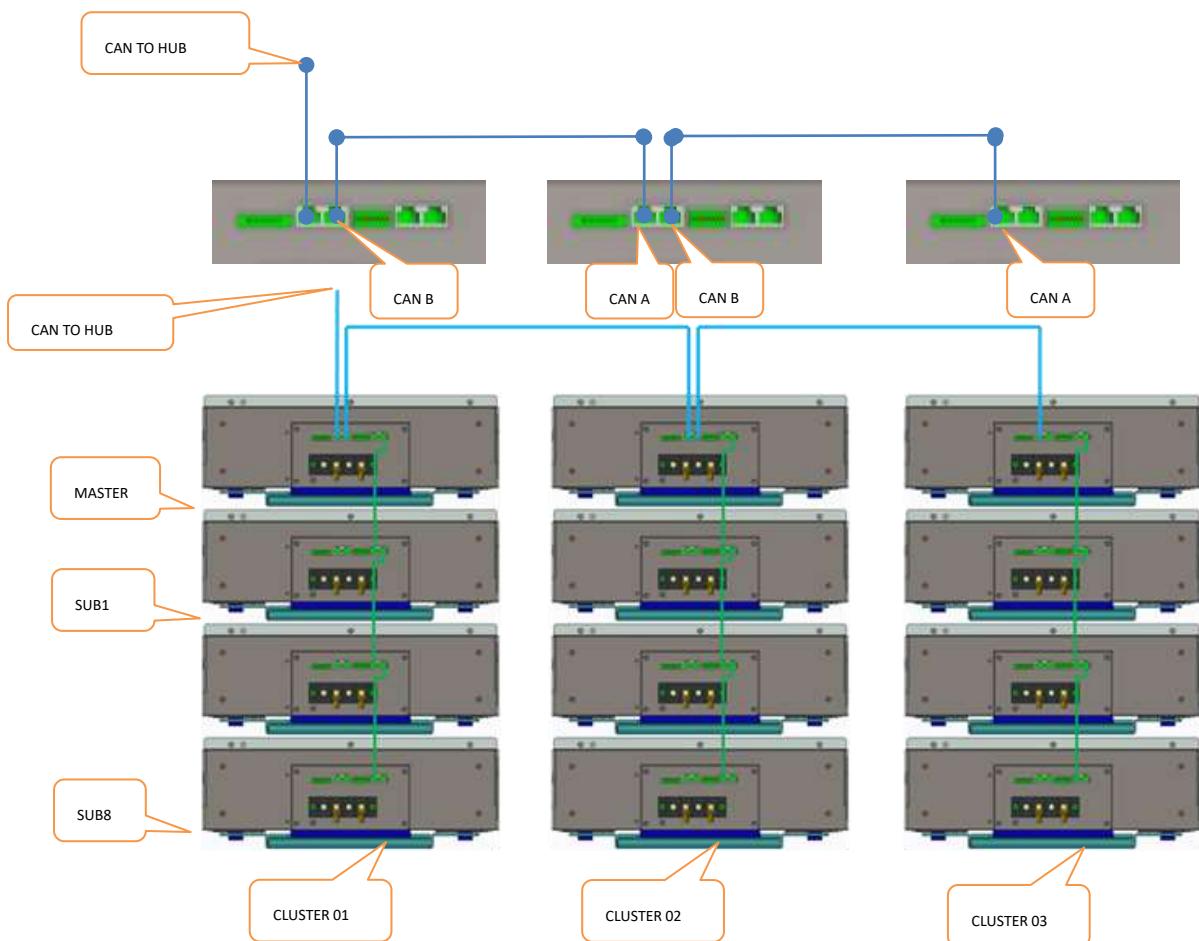
5.6.1 Master Plus S1



5.6.2 Master Plus S1-Sn * (MAX 8 MODULES)



5.6.3 MULTICLUSTER via *ON BOARD CAN COMM (8 X 3 CLUSTERS) * Available only in some Countries



⚠ Caution:

For parallel battery connections follow the instructions provided in Section 9 and Section 10 of this manual. These sections give instructions on the diameter of cables to be used in parallel installations. Failure to do so can result in damage to the battery and potentially cause personal injuries.

⚠ Caution:

Failure to follow these wiring conventions can result in damage to the battery and potentially cause personal injuries.

⚠ Caution:

For parallel battery connections follow the instructions provided in Section 9 and Section 10 of this manual. These sections give instructions on the diameter of cables to be used in parallel installations. Failure to do so can result in damage to the battery and potentially cause personal injuries.

⚠ Caution:

For maximum charge and discharge current reference to the tables given in Section 9, Section 10, Section 11, Section 12, and Section 13 of this manual.

⚠ Caution:**BATTERY SCREWS FIXING TORQUE**

All Power Cable Connectors with the battery terminal connector should be tightened to **14Nm**

All cables and Bus Bar connected with the battery terminals must be checked every three months

**EXTERNAL BUS BAR / CABLES SCREWS FIXING TORQUE**

All power cables connected with an external parallel bus bar shall be fixed with **40Nm** torque (M8 Bolt or above)

⚠ Caution:

The drawings in this manual are for reference only. If the drawings in this manual do not match the actual product that is being installed, DO NOT PROCEED. Ensure that the battery is isolated and that all connections are removed. Store the battery in a safe place and call WeCo product assistance for support info@wecobatteries.ae.

The batteries in each stack communicate with each other via the RS485 ports. The master battery always connects to the RS485-B port and from there connects to the RS485-A port on the Sub#1 module. The RS485-B port on the Sub#1 module then connects to the RS485-A port on the Sub#2 module and so on depending on the number of batteries you have in a stack.

The BMS-CAN port on the Master battery connects to the Inverter.

6 BATTERY ACTIVATION AND SHUTDOWN

6.1 Panel buttons and LEDs Explanation

Attention: The drawings in this manual are for reference only. If the actual battery has a different configuration stop all installation activity, ensure that the battery is disconnected and in a safe condition, and contact WECO support center

The Power button could be located on top or on the side of the battery



Name	Meaning	Function or indication status
POWER	On/Off button	Switches the module on or off
START	Blinks Green when the battery module is starting up	When the battery box is starting up normally, it blinks for 5 seconds
RUN	Steady Green when the battery module is running normally	When the battery box is running normally, the power button will remain a steady green

6.2 Stand Alone Battery Front Panel Control

6.2.1 Start Battery

Short press the power button for one second. The GREEN RUN light should come on blinking.

The battery has been activated normally.

6.2.2 Shut Down Battery

Long press the power button for five seconds. The GREEN RUN light should go off. The battery has been shut down normally.

6.2.3 Low Battery – Force Charge

Prerequisite: The **VOLTAGE** between the battery B + and B- terminals is **ZERO** and the **PANEL LIGHTS ARE OFF**. The battery is in “Shutdown State”.

Preparation condition before forced charging: Connect the charger or the inverter with charging capability to the B+ and B- of the battery box to ensure charging capacity.

Forced charging approach: short press the battery power button, the battery RUN light will flash green, which means that the battery is entering the compulsory charging mode. If the battery receives adequate charging power (above 10 Amps/58V) within 90 seconds from pressing the button, the battery will continue to charge normally until a stable state is reached.

If the battery does not receive adequate charging power within 90 seconds after pressing the button, the battery will enter the shutdown mode once again.

6.3 Parallel Battery Configuration

1. The voltage difference between any of the batteries in the stack must not be greater than 2V. Otherwise, the BMS will not allow the batteries to be activated in a parallel connection.
2. SOC of each battery in the stack must be the same (check SOC as individual battery before parallel connection)
3. The power cabling between the batteries is in accordance with section 5.6 of this manual.
4. All DIP switches are configured in accordance with section 5.5 of this manual.
5. The RS 485 inter battery data connections are properly connected as per section 5.6 of this manual. The data connection "daisy chain" must start from port-B of the master battery (do not install the RS485 on the port-A of the master battery, it will occur in a fault)
6. Connect the CAN port of the master battery with the CAN port of the inverter and make sure that the communication is working properly by checking the inverter display
7. Before activating the system, the operator should check the cable connection carefully and make sure that all safety procedures are respected. Check the inverter settings and connection before turning on. In case of an inverter without communication make sure to set the voltage and current value as per the charge/discharge parameters provided in this manual.

6.3.1 Activation of Parallel Batteries (From Master to Sub#4)

Short press the Master power button for one second. The GREEN RUN light should come on. The battery has been activated normally.

Short press the Sub#1 power button for one second. The GREEN RUN light should come on. The battery has been activated normally.

Short press the Sub#2 power button for one second. The GREEN RUN light should come on. The battery has been activated normally.

Short press the Sub#3 power button for one second. The GREEN RUN light should come on. The battery has been activated normally.

Proceed with the same procedure up to the last battery of the cluster * max eight modules

Now all parallel batteries are activated normally, and the parallel system is properly powered on.

6.3.2 Shutdown of Parallel Batteries

Long press the Master Power button for five seconds. The GREEN RUN light should go off immediately.

The GREEN RUN lights on the slave batteries will not be extinguished immediately.

The RED FAULT lights on the slave batteries will start flashing after ten seconds and the GREEN RUN lights will remain on.

After one minute the RED Fault lights and the GREEN RUN lights on all slave batteries will go off.

The parallel battery system has shut down properly

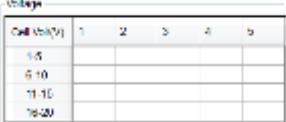
Notice:

In a parallel battery system, we strongly advise not to switch off individual slave batteries. If there is a reason to switch off a slave battery, we recommend that the procedure described in 6.3.2 of this manual is followed.

Switching off an individual slave battery in a parallel system is possible in an adverse situation, but only as a last resort.

7 TROUBLESHOOTING * (WeCo Monitor via RS 232)

No.	ALARM	SYMPTOM	SOLUTION	PC Software GREEN (NORMAL) RED (FAULT)
1	OVERCURRENT ALARM	The battery relay is disconnected during charging or discharging, and the battery fault light is flashing.	Reduce charge or discharge current	Disch_Ov_Cur warn:  Ch_Ov_Cur warn: 
2	OVER-TEMPERATURE ALARM	The battery relay is disconnected during charging or discharging, and the battery fault light is flashing.	Stop charging or discharging, wait until the battery temperature drops and then reuse	Ch_Ov_Temp alarm:  Disch_Ov_Temp alarm: 
3	LOW-TEMPERATURE ALARM	The battery is unable to charge or discharge normally	Waiting for the temperature of the battery to rise to a suitable temperature before charging or discharging	Ch_Low_Temp alarm:  Disch_Low_Temp alarm: 
4	OVERVOLTAGE ALARM	The battery relay is disconnected when charging, and the battery fault light is flashing.	Stop charging and review and reset properly the inverter settings (WeCo suggests using Closed Loop CAN-BMS inverters)	Over Vol alarm: 
5	LOW VOLTAGE ALARM	The battery relay is disconnected when discharging, and the battery fault light is flashing.	Stop discharging from the battery. Charge the battery in accordance with the correct charging procedure.	Low Vol alarm: 
6	RELAY DAMAGE	The battery is switched on, there is no alarm, but no voltage is present. The battery is switched off, there is no alarm, but voltage is present (always check for voltage with a meter)	Please contact the after-sales service, replace the relay	When this sign is disconnected and green, the relay is disconnected. When this sign is connected and red, the relay is connected. Main Relay(Magnetic retention): 
7	PROTECTION BOARD DAMAGE	The PC and the batteries RS232 connection is reliable, but the monitoring software cannot read the battery information and status.	Please contact the after-sales service, replace the protection board.	

8	CELL DAMAGE	The battery box is in the state of no charge and no discharge, a cell voltage, and most of the other cells voltage difference greater than 200mV.	Please contact the after-sales service.	The real-time display of the cell voltage on the monitoring software is as follows: 
9	FIRST PARALLEL CONNECTION FAILURE OF BATTERIES	When the batteries are first paralleled, start the system, slave battery fault light flashing. No sound from the slave battery relay action, no voltage output.	Measure the positive and negative voltage of each battery, if the voltage difference between the batteries is greater than 2V, please reduce the voltage difference to less than 2V to try the parallel connection	Pack Vol Imbalance: 
10	MASTER-SLAVE MACHINE COMMUNICATION EXCEPTIONS	Slave battery fault light flashes, the master machine cannot control slave battery	Check that the communication cables between the master battery and the slave batteries are securely connected	slave1 online 
11	BATTERY OR PARALLEL BATTERY SYSTEM SHUTDOWN CANNOT START	There is no alarm information in the battery, but the batteries are not working properly	Please contact the after-sales service	
12	OTHER EXCEPTIONS	Humidity, cell expansion, frost-Defrost, unbalances, etc.	Please contact the after-sales service	FAULT RED



FOR AUTHORIZED TECHNICIANS ONLY

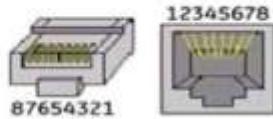
8 SOFTWARE QUICK GUIDE

WeCo MONITOR 232 / USB- PC CONNECTION

Screw Terminal Side	Cable 232 / RJ45
PIN1	-
PIN 2 T/R-	RX
PIN 3 RXD+	TX
PIN 4	-
PIN 5	GND
PIN 6	-

RJ 45 TO WIRE - PIN DEFINITION-

PIN 01 = TX
 PIN 02 = RX
 PIN 03 = GND
 PIN 04 = none
 PIN 05 = none
 PIN 06 = none
 PIN 07 = none
 PIN 08 = none



WECO OLP RS232 (USB / RS232 converter is necessary to communicate with the battery, need to be ordered separately)

*PC -Battery communication and set up for 232-USB device is available for auth. Installers.

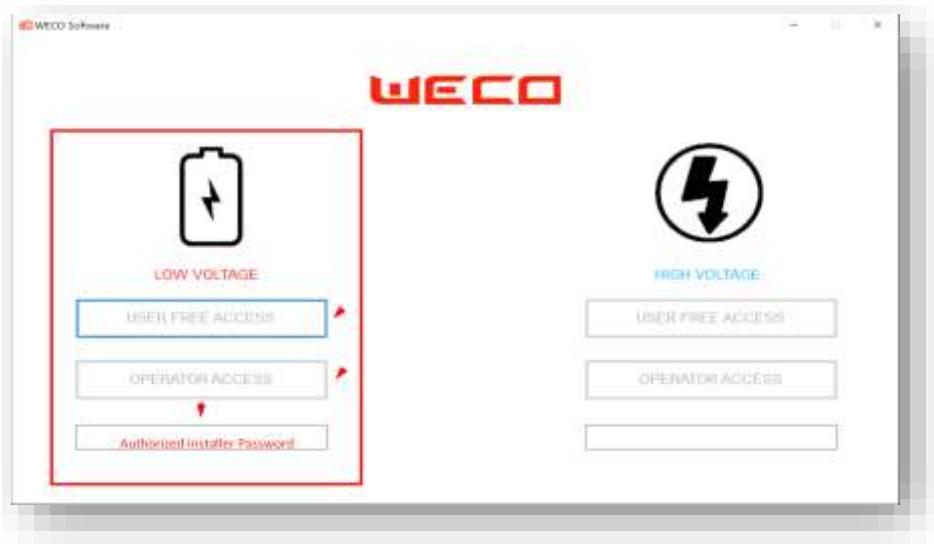
8.1 Download and Launch the EXE file "WeCo Monitor" and wait for the self-installation to complete

■ BMS-DATA-LOGS	2/25/2021 7:01 PM	File folder
■ DIP	2/21/2021 11:39 AM	File folder
■ en-US	2/21/2021 11:39 AM	File folder
■ kerneldlls	2/21/2021 11:39 AM	File folder
■ language	2/21/2021 11:39 AM	File folder
■ Logo	2/25/2021 4:04 PM	File folder
■ OLP-FES-DATA-LOGS	2/26/2021 4:52 PM	File folder
■ OLP-HUB-DATA-LOGS	2/3/2021 6:16 AM	File folder
■ zh-CHS	2/21/2021 11:39 AM	File folder
■ ControlCAN.dll	12/16/2020 6:27 AM	Application extens... 38 KB
■ WECO-MONITOR_V1.13_12	2/21/2021 11:39 AM	Application 3,870 KB

8.2 From the main page select “USER FREE ACCESS” if you are not an authorized installer.

If you are an authorized installer and you have a 1st level password, click on the RESTRICTED ACCESS windows, and follow the ‘Authorized Installer Guide’

If in possession of a valid password the Authorized installer will be able to access more detailed windows within the software.



8.3 Connect the RS232 converter between the battery and the PC and search the relative com on the PC settings (device manager of Windows). Select the COM port from the main page of the WeCo Monitor, then press CONNECT. Follow the instructions and wait for the data to appear on the screen.

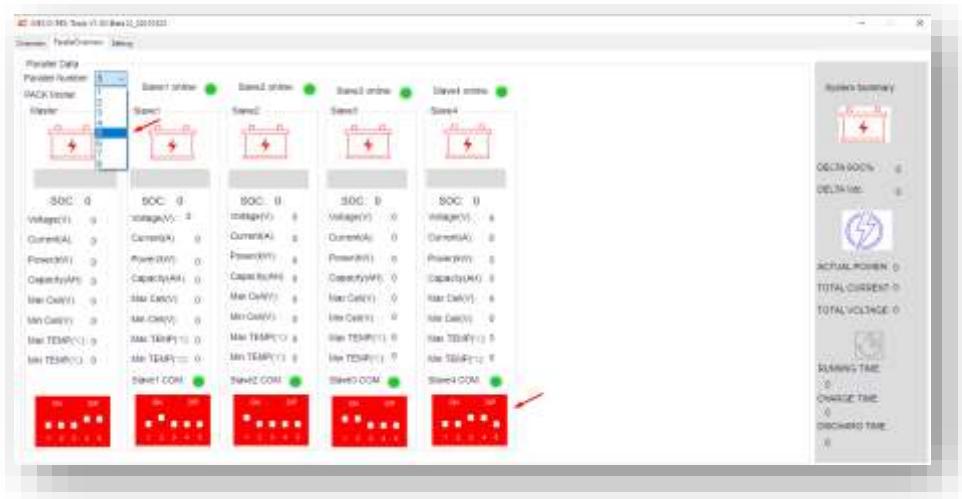




8.4 If more than one module is connected, select Parallel Overview and check the single-unit data information

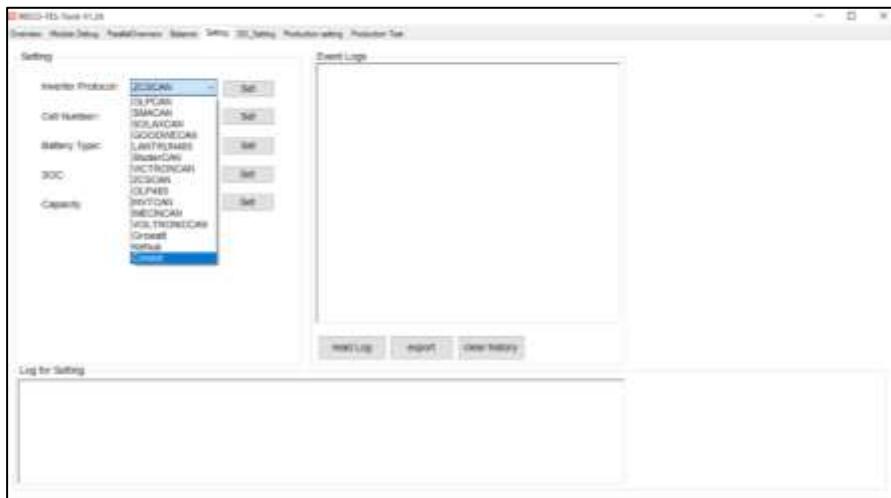


Note: Make sure to select the exact number of modules that compose your cluster to have the proper DIP switch setting



8.4 To set the CAN protocol to match the inverters communication protocol, select the inverter that you are connecting to from the list and press SET, wait for the positive feedback after the first communication with the inverter

Using the Software available on: <https://wecobatteries.com/download-area>



8.5 The normal mode for equalization is Auto mode, however, in the unlikely event of a failure, it is possible to perform a manual equalization. If it is necessary to perform a manual equalization, please contact WeCo support for further advice. Reference to the CELL EQUALIZATION MANUAL (not public) will be necessary to activate the manual procedure.

IMPORTANT After the first Manual/Forced Equalization the single-cell equalizer will return to Auto mode within 24h.

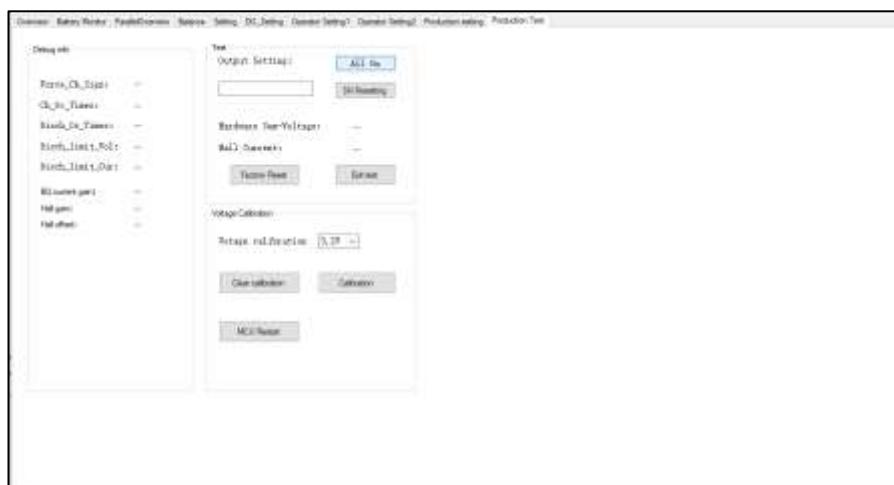


8.6 Dry contact setting page



8.7 Factory reset.

(This must be authorized by the WECO Tech Department) follow the instruction of the FACTORY RESET PROCEDURE
A factory reset made outside the WeCo facility or without prior written approval will void the warranty and may cause severe battery damages.



INVERTER TECHNICAL INFORMATION AND WORKING LOGIC

Any inverter that can be used with WeCo Batteries shall work within the below parameters

Those parameters could be above or below the performance warranty, please refer to the WeCo Limited warranty.

A battery that operates outside the Current, Voltage, temperature and any other parameter mentioned in the warranty is not covered by the performance warranty.

Description	Inverter Low Voltage CUT OFF	Inverter High Voltage CUT OFF	STD Charging Current (Max 110A)	STD Discharging current (Max 110A)
Single Battery	49.5 =SOC 0% Suggested 50.5= SOC 5% if ON grid Suggested 51.0 =SOC 10% if OFF GRID	54.5 =98%	65A max 110A	70A max 110A
Master + Slave1				
Master+SL1+SL2				
Master+SL1+SL2+SL3				
Master+SL1+SL2+SL3+SL4				

CHARGE	Temperature Range	C - rate
	-10°C +7°C	0.1C
	-6°C +0°C	0.2C
	+1°C +10°C	0.3C
	+11°C +14°C	0.8C
	+15°C + 45°C	1 C
	+46°C +55°C	0.5C

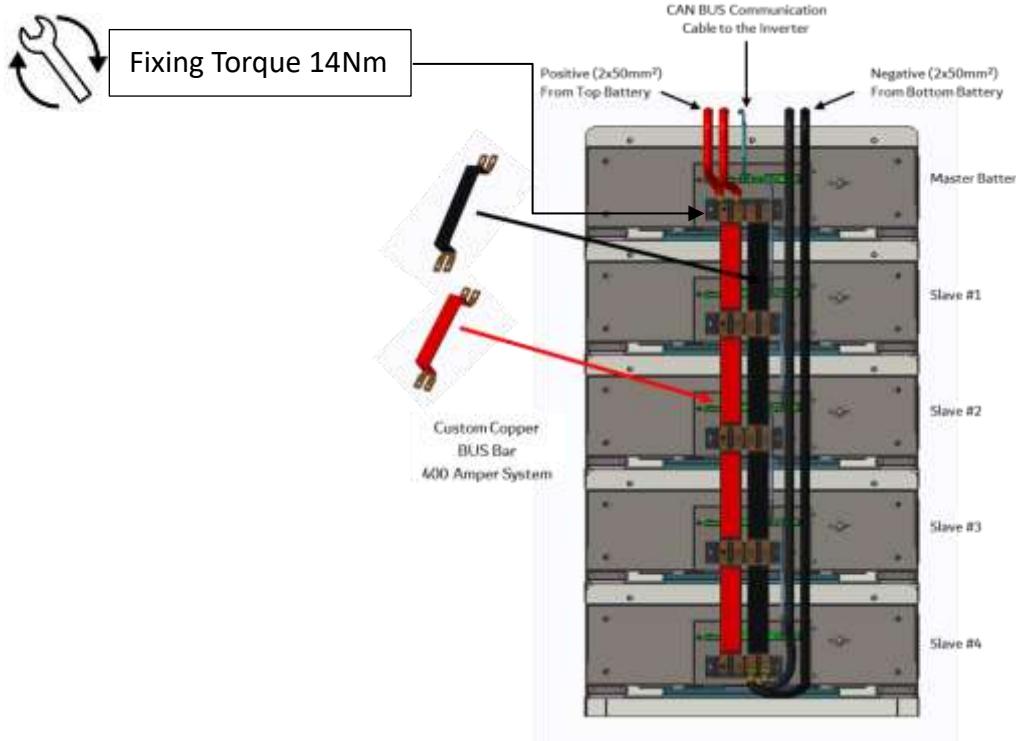
DISCHARGE	Temperature Range	C - rate
	-20°C -11°C	0.2C
	-10°C - 7°C	0.3C
	-6°C 0°C	0.3C
	+1°C +10°C	0.8C
	+11°C + 55°C	1 C
	+56°C +65°C	0.5C



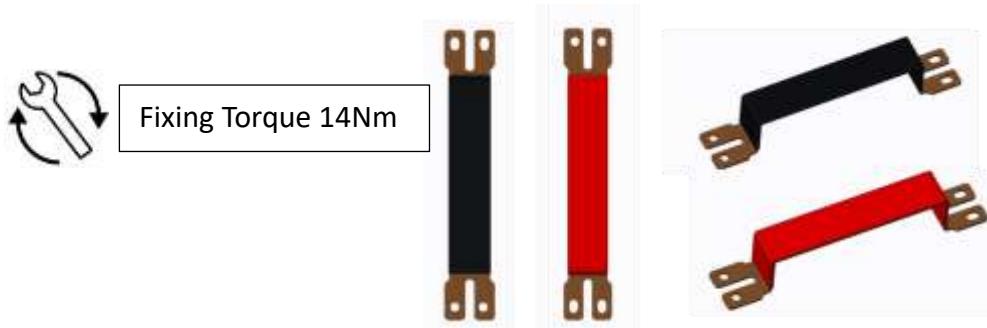
Multiple Clusters without HUB and CAN COMMUNICATION are not allowed

10. SINGLE CLUSTER CONFIGURATION WITH BUS BAR

No HUB is required for a single cluster



4K4 PRO has a specific bus bar size (Do not use 4K4-R type BUS BAR)



SPECIAL BUS BAR FOR PARALLEL CONNECTION UP TO MAX 400A



ATTENTION

Bus Bar is mandatory for systems above 100A

11. INVERTER SETTINGS WITHOUT BMS-CAN CONNECTION (GENERAL)

⚠ Caution:

Contact info@batteries.ae, do not install an inverter without a BMS-CAN interface before obtaining approval from WeCo's technical staff.

⚠ Information:

For inverters that cannot communicate with the 4K4PRO battery module using the CAN Bus port, the inverter must be set in accordance with the WeCo 4k4PRO battery specifications provided in the table below.

⚠ Caution:

The parameters in the table below are only applicable to a **SINGLE CLUSTER** configuration

4K4 PRO	Low Voltage
Nominal DC Voltages	52.2
Usable Amp Hours	86
Rated kWh Capacity	4.5 kWh
Max Output Capacity	86 Ah
Max Charge Current	110 Adc
Suggested discharging Current	86Adc
DC Voltage Range (limited by contactor)	46 to 58.9 (do not use as settings)
Depth of Discharge 100%	Up to 100% (49,5V to 54,5V) from 90% to 100% 10A charge current to be set
Depth of Discharge 90%	51,5V to 54,0V 0.9C
Depth of Discharge 80%	51V to 53,5V
Operating Efficiency	97.8%
Operating Temp	-25° to 65°C
Charging Temp	-5° to 55°C
Self-Discharge Rate	<2% loss per month
Dimensions	46x50x15 cm
Weight	53 kg

WeCo 4K4PRO has a special Lithium Iron Phosphate chemical composition.

After the charging period, the total voltage may drop from 54/55 V to 53/52V, this is normal behavior.

⚠ Caution:

When the battery reaches High Voltage or Cut Off (SOC 100%) do not continue to charge the battery.

In case of single-cell overvoltage, the relay will open the circuit and the inverter will shut down.

In case of the inverter shutting down press the RUN button on the battery and shut down the battery, as described in Section 6.2.2 of this manual.

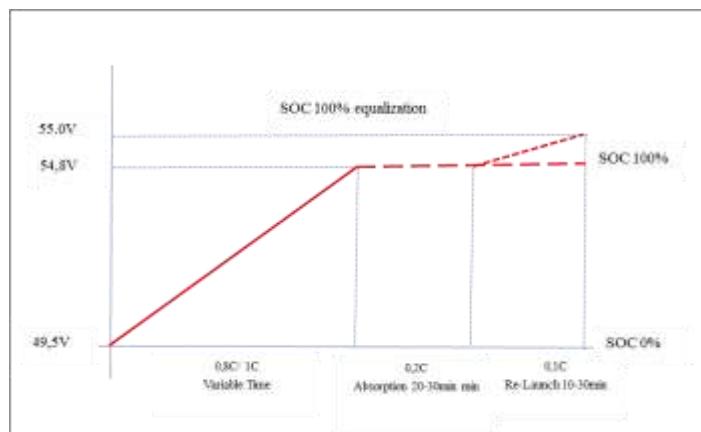
The BMS will perform a self-restart 4 times every 15 minutes for a period of 24 hours and after the 24-hour period, the BMS will perform a self-restart every 12 hours for a period of 4 days.

⚠ Information:

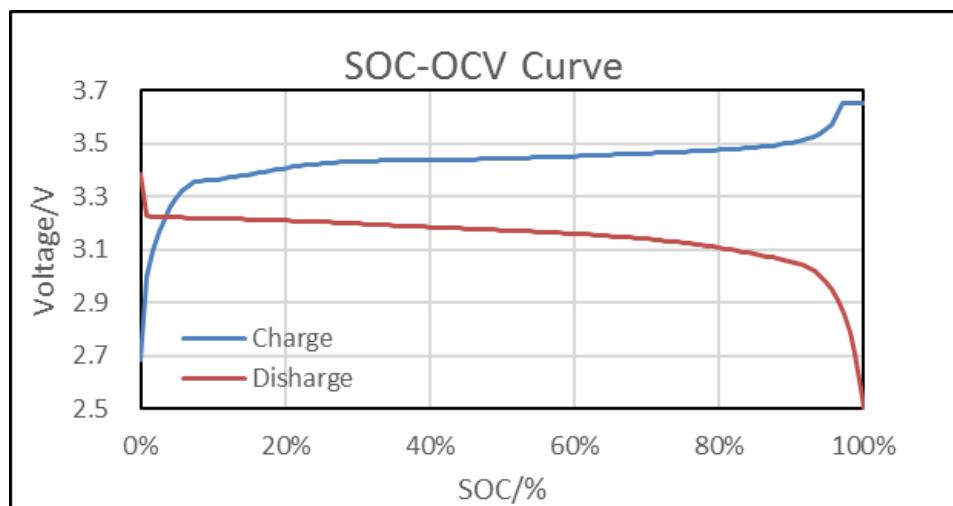
In the case where the current or voltage limit has been exceeded 4 times consecutively, the operator must wait 30 minutes before pressing the RUN button again.

⚠️ Information:

A reduction of the charging current at the end of charge and end of discharge in addition to a new set up of the voltage range is mandatory if the installation faces faults as described above.



Single Cell Curve @25°C Degrees 0.5C Charge/Discharge



⚠️ Caution:

The charge and discharge current of the inverter MUST be limited according to the maximum current allowed by each battery cluster configuration as specified in Section 13 of this manual.

The charge and discharge Voltage range of the inverter MUST be limited as per the module maximum values as specified in this manual.

⚠️ Caution:

DO NOT connect the 4K4PRO Battery module to an inverter that has no BMS-CAN interface without receiving prior approval from the WeCo technical team. To obtain approval contact info@batteries.ae and wait for a response BEFORE making any connection.

USING THE BATTERY OUTSIDE OF THE WORKING RANGE AS DEFINED IN THIS MANUAL WILL DAMAGE THE BATTERY AND WILL VOID THE WARRANTY.

 **Information:**

NOTE:

This manual is subjected to continuous implementation.

Before installing your WeCo batteries please contact our assistance team to have the latest manual and any additional support.

Safety improvement is our priority, please cooperate with us to improve the system, any suggestion is well accepted.